

IN THE CLAIMS:

Please amend claims 1 through 25 as follows.

1. (Currently Amended)

A workholding apparatus comprising:

a body;

at least one drive member carried by said body and having a portion that is radially displaceable, said at least one drive member and said body at least partially defining a fluid chamber therebetween for containing a fluid, said at least one drive member having an annular flange portion axially abutting and attached to at least a portion of said body to resist rotation of the at least one drive member relative to the body; **and**

at least one driven member carried by said body, said at least one driven member having at least one displacement relief therein;

a ring member disposed axially rearward of said at least one driven member;

at least one drive pin extending axially through at least a portion of said at least one driven member and into a portion of said ring member to resist said at least one driven member from twisting relative to said at least one drive member;
and

a nose piece mounted to said body axially forward of said at least one driven member, said at least one drive pin further extending axially into a portion of said nose piece to further resist said at least one driven member from twisting relative to said at least one drive member.

2. – 10. (Cancelled)

11. (Currently Amended)

An apparatus to releasably retain a workpiece, said apparatus comprising:

a body;

at least one diaphragm carried by said body and defining at least in part a fluid chamber constructed to contain a fluid and having a portion that is radially displaceable, said at least one diaphragm having an annular flange portion axially abutting and attached to at least a portion of said body to resist rotation of the at least one diaphragm relative to the body;

at least one collet having at least one displacement relief, a diaphragm engaging surface, and a workpiece engaging surface, said at least one collet being carried by said body; **and**

whereby when said fluid in said fluid chamber is pressurized a drive force is transmitted through said at least one diaphragm and said at least one collet to urge said at least one collet into engagement with the workpiece to releasably retain the workpiece

a ring member disposed axially rearward of said at least one collet;

at least one drive pin extending axially through said at least one collet and into a portion of said ring member to resist said at least one collet from twisting relative to said at least one diaphragm; and

a nose piece mounted to said body axially forward of said at least one collet, said at least one drive pin further extending axially into a portion of said nose piece

to further resist said at least one collet from twisting relative to said at least one diaphragm.

12. – 25. (Cancelled)